

Technical data sheet

Hot melt adhesive/3010

Description

Form of supply	25kg/bag
Polymer	EVA
Color	white
Shape	granule

is a polymerized hot melt adhesive with :

- 100% solid content
- very good adhesion on filter paper
- low process temperature
- good processing performance with less wire drawing

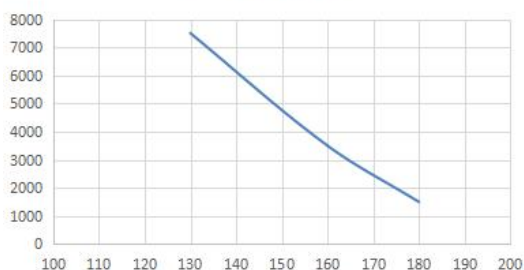
Suggested uses

- Designed for air filter applications to bond and fix origami .

Physical properties

Softening point[℃] (GB/T-15332)	105±5
Viscosity at 180℃[mpas] (GB/T-2794)	2000±500
Opening time at 180 °C (tongde test method)	20-25 s
Curing time at 180 °C (tongde test method)	1-3 s

温度-粘度曲线图



Note: The data contained in this table are for reference only and are considered reliable. Due to the change of different materials and working conditions beyond our control, we are not responsible for the results obtained by anyone using methods beyond our control. Our company has the right to modify the above contents according to the situation.

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Instructions for using

- **application range:**
tank:160-180℃; pipeline: 140-160℃;
Glue gun: 140-160℃
- **coating method :** Tape Gun, roller scrapping and so on
- **safety:** please observe the instructions on the safety data sheet.

Storage

- In well sealed original packaging 2 year minimum after delivery.
- Store at a cool and dry place, away from direct sunlight.

Attentions

- Do not mix with other adhesives without permission.
- Wear protective equipment during operation to prevent scald.
- Ensure FIFO to avoid long-term aging.
- Clean the base material before gluing.
- The product color will vary slightly according to the batch of raw materials, but it will not affect the using performance.

Remarks

- The product meets the requirements of REACH regulation and RoHS2.0 standard certification.